Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (Currently Amended) A header and permeate collection means An apparatus incorporating potted hollow fibre membranes, the header and permeate collection means apparatus having,
 - a) a solid mass of a potting material having a first face;
 - b) a plurality of hollow fibre membranes sealed in the potting material; and,
 - terminal portions of the hollow fibre membranes adjacent open ends of the membranes protruding from the first face, wherein,
 - d) the solid mass of potting material extends to and adhesively secures to the inner periphery of a permeate collection means to form a permeate collection zone; and,
 - e) the open-ended terminal portions of the hollow fibre membranes protrude into the permeate collection zone.
- 2. (Currently Amended) The header and permeate collection means apparatus of claim 1 wherein the permeate collection means is a permeate pan or an end cap.
- 3. (Currently Amended) The header and permeate collection means apparatus of claim 1 having a cushioning lamina embedding said fibres and coextensively adhered to said potting material.
- 4. (Currently Amended) The header and permeate collection means apparatus of claim 3 wherein said cushioning lamina has a hardness in the range from Shore A 30 to Shore D 45.

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- 5. (Currently Amended) The header and permeate collection means apparatus of claim 1 wherein the permeate collection means further comprises walls enclosing a plenum adjacent to the permeate collection zone into which plenum a gas may be introduced.
- 6. (Currently Amended) The header and permeate collection means apparatus of claim 5 further comprising an air tube passing through the potting material, the air tube having a first end protruding from a second face of the potting material from which the membranes extend and a second end in communication with the plenum.
- 7. (Currently Amended) The header and permeate collection means apparatus of claim 6 wherein the potting material extends to and adhesively secures to the air tube.
- 8. (Currently Amended) The header and permeate collection means apparatus of claim 1 further comprising an air tube, the air tube passing through the potting material, the air tube having a first end protruding from a second face of the potting material from which the membranes extend and a second end in communication with a plenum or manifold into which air may be introduced.
- 9. (Currently Amended) The header and permeate collection means apparatus of claim 8 wherein the potting material extends to and adhesively secures to the air tube.